



# ODOUR MANAGEMENT PLAN

**DEVELOPMENT:** PLANNING APPLICATION FOR THE HOUSING OF 55,000 Broilers

**LOCATION:** Llwyngwilym Farm  
Rhayader  
Powys  
LD6 5NS

**CLIENT:** H & E Powell

**Roger Parry & Partners LLP Carmarthen**  
C/O The Estates Office, 20 Salop Road, Oswestry, Shropshire, SY11 2NU  
Tel: 01691655334 Fax: 01691 657798  
Email: [gail@rogerparry.net](mailto:gail@rogerparry.net)

*Also at: 11 Severn Street, Welshpool, Powys, SY21 7AG*  
*Tel: 01938 554499 Fax: 01938 554462*  
*email: [welshpool@rogerparry.net](mailto:welshpool@rogerparry.net)*

*Also at: Hogstow Hall, Minsterley, Shrewsbury, SY5 0HZ*  
*Tel: 01743 791336 Fax: 01743 792770*  
*email: [mail@rogerparry.net](mailto:mail@rogerparry.net)*

The following tables detail the likely sources of Odour from the Broiler Unit at Llwyngwilym Farm.

Actions and measures that will be taken to prevent where possible or minimise odour emissions at Llwyngwilym Farm.

The site plan submitted as part of the planning application confirms all material storage areas and potential odour emission sources.

The plan is to be reviewed every year from the permit issue date, prior to any changes (major) being made to any operations, or following a complaint, or changes to any management plan the document is to be dated and signed and the area permitting officer notified.

The Broiler Unit is to be based within one poultry house, where the levels of odour would be at their highest concentration. This then results in a lower risk of odour intensity on those closest receptors to the installation.

ODOUR RELATED ISSUES	POTENTIAL RISKS	ACTIONS TAKEN TO REDUCE THE ODOUR AND ODOUR RISKS ON FARM	COMPLETION DATE
BROILERS	Odour Levels	<p>Twice daily checks coinciding with bird inspections, normally between 07:00-10:00 hours and 16:00-19:00 hours.</p> <p>Any abnormalities to be recorded and investigated.</p> <p>Please refer to Contingency Plan and Routine Maintenance Schedule</p>	As and when required
Manufacture and selection of Feed	<p>Milling and mixing of compound feeds.</p> <p>Use of poor quality and odorous ingredients.</p> <p>Feeds which are unbalanced leading to increased excretion of ammonia.</p>	<p>No on site milling to take place.</p> <p>Feed specifications are prepared by a Nutrition Specialist.</p> <p>Feed is supplied only from UKASTA accredited feed mills, so that only approved raw materials are used.</p> <p>Protein is reduced in accordance with SGN EPR6.09 'How to comply with your environmental permit for intensive farming.'</p>	In place

<p>Feed Delivery and Storage</p>	<p>Spillage of feed during delivery and storage.</p> <p>Creation of dust during feed delivery.</p>	<p>Feed delivery systems are sealed to minimise atmospheric dust.</p> <p>Any spillage of feed around the bin is immediately swept up.</p> <p>The condition of the feed bins is regularly checked and routine maintenance undertaken if required.</p> <p>Feed deliveries are monitored to avoid dust and spills.</p> <p>Please see Routine Inspection</p>	<p>In place</p>
<p>Ventilation and Dust</p>	<p>Inadequate air movement in the house, leading to high humidity and wet litter.</p> <p>Inadequate system design, causing poor dispersal of odours.</p> <p>Extraction fans located close to sensitive receptors</p> <p>Dust</p>	<p>Use of high velocity roof extraction fans in all houses to aid dispersion, checked prior to the cycle commencement by a qualified electrician who will provide 24 hour breakdown cover.</p> <p>The ventilation system is regularly checked and adjusted to match the age and requirements of the flock.</p>	<p>In Place</p>

		<p>The ventilation system is designed to efficiently remove moisture from the house.</p> <p>Humidity recorded daily and maintained in the range of 55-65% keeping a balance of dry litter and avoiding dust production.</p> <p>Stock inspections carried out only by trained staff to avoid panicking birds therefore creating dust.</p> <p>Dust levels if present controlled during clean out operations.</p> <p>Please see Routine Maintenance Schedules.</p>	
Litter Management	Odours arising from wet litter	<p>Controls on feed and ventilation (see above) help to maintain litter quality.</p> <p>Additional controls include;</p> <p>Use of nipple drinkers with drip cups to minimise spillage.</p>	In Place

		<p>Daily checks of drinker height and pressures to avoid capping.</p> <p>Insulated walls and ceilings to prevent condensation.</p> <p>Concrete falls to prevent ingress of water.</p> <p>Stocking levels at optimum to prevent overcrowding.</p> <p>Use of veterinarian bespoke health plan.</p>	
Carcase Disposal	Inadequate storage of carcasses on site.	<p>Carcasses placed into plastic sealed bags, store in sealed, shaded and vermin proof containers away from sensitive receptors.</p> <p>Frequent collection of carcasses.</p> <p>Daily levels of mortalities recorded with abnormalities investigated.</p>	In Place
House Clean Out	Creation of dust associated with litter removal from houses.	Litter carefully placed into trailers.	In Place

	<p>Use of odorous products during cleaning.</p>	<p>Trailers sheeted before leaving fill position.</p> <p>Only DEFRA approved and suitable products used. Chemicals containers triple washed at point of use.</p> <p>Wash water sump levels monitored during washing and emptied as required to prevent overflow.</p>	
Used Litter	<p>Storage of used litter on site.</p> <p>Transport of litter and landspreading.</p>	<p>No storage on site at any time, storage in sealed manure store.</p> <p>Manure removal at the end of the cycle. To be stored in sealed building if manure cannot be applied to the land.</p> <p>All trailers sheeted before leaving fill position. Put in a covered manure store.</p> <p>Spread on land if nutrients are required. Contingency – sold to Anaerobic Digestion Plant.</p> <p>Avoidance of double handling.</p>	In Place

		Litter used on operators controlled land and sold to third parties.	
Washing operations including vehicles	Loss of dirty water to land or watercourse	<p>Use of specialist contractors for washing operations.</p> <p>Bespoke terminal hygiene program followed, detailing quantities of water and chemical dilution rates.</p> <p>Key staff monitoring washing operations ensuring effective drainage to dirty water tanks.</p> <p>Dirty water tanks monitored during wash down to maintain freeboard.</p> <p>Vehicle washing at designated wash point.</p> <p>All sediment traps and drained cleaned both before and after washing operations.</p>	In Place
Fugitive Emissions	Leaks to doors, bin pipes, feed bins, fuel and chemical storage.	<p>Checks to feed storage and fuel pipes as per Routine Maintenance Schedule.</p> <p>Fuel oil in approved bunded storage tanks.</p>	In Place



		Chemicals – only small amounts of footdip disinfectant held on site in secondary containment.	
Dirty Water Management	<p>Standing dirty water during the production cycle or at clean out.</p> <p>Application of dirty water to land.</p>	<p>Working areas around houses are concreted and kept cleaning during production cycle.</p> <p>At clean out dirty water from houses together with lightly contaminated yard wash is directed to the storage tanks before removed off site and spread to land.</p>	In Place
Abnormal Operations	<p>Water leak/pipe failure</p> <p>Bird Health/Sickness</p>	<p>Water consumption monitored daily ensuring early detection, wet area – blanket covered with top up bedding material to prevent increased odour.</p> <p>Veterinarian contacted (24 hour care) Litter covered with fresh top up bedding to minimise increased odour until bird health recovered.</p> <p>Abnormal events documented, dated and signed, appropriate plans reviewed and updated to prevent re occurrence.</p>	In Place

		Routine Maintenance Technical Standards	
Waste Production/Storage	Odour from production or storage areas.	No storage or production of odorous waste on site.  Waste management plan in force detailing types and quantities produced along with disposal routes. Records to be kept on site.  Cleaning Chemicals Supplied and used by cleaning contractor not stored on site.	In Place

**ODOUR COMPLAINT FORM LLWYNGWILYM FARM BROILER UNIT**

**REFERENCE NUMBER**

**DATE RECEIVED**

<b>Name and address of the caller</b>	
<b>Telephone number</b>	
<b>Location of caller to installation</b>	
<b>Time and date of complaint of offending odour</b>	

<b>Has the caller any other comments about the odour?</b>	
<b>Other comments from caller</b>	
<b>Weather conditions</b>	
<b>Wind direction/speed</b>	
<b>Any previous complaints relating to this odour?</b>	

<b>Any other comments</b>	
<b>Other information</b>	
<b>Potential source of odour that could give rise to the complaint</b>	
<b>Operations being carried out at time of complaint</b>	
<b>Follow up date and time caller contacted</b>	

<b>Action Taken</b>	
<b>Amendments required to the plan</b>	

**Completed By**

**Dated**

**Signed**